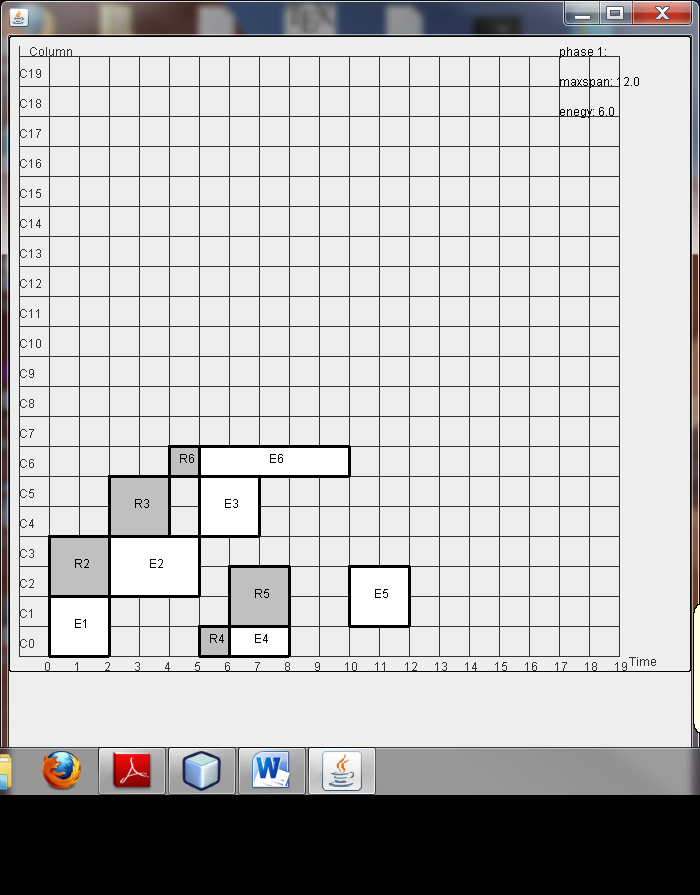
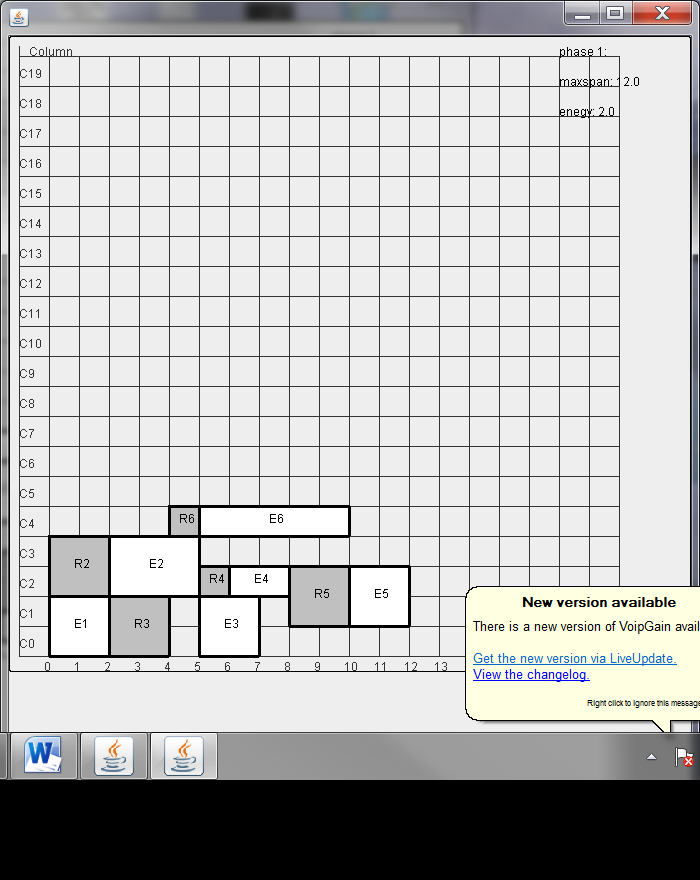
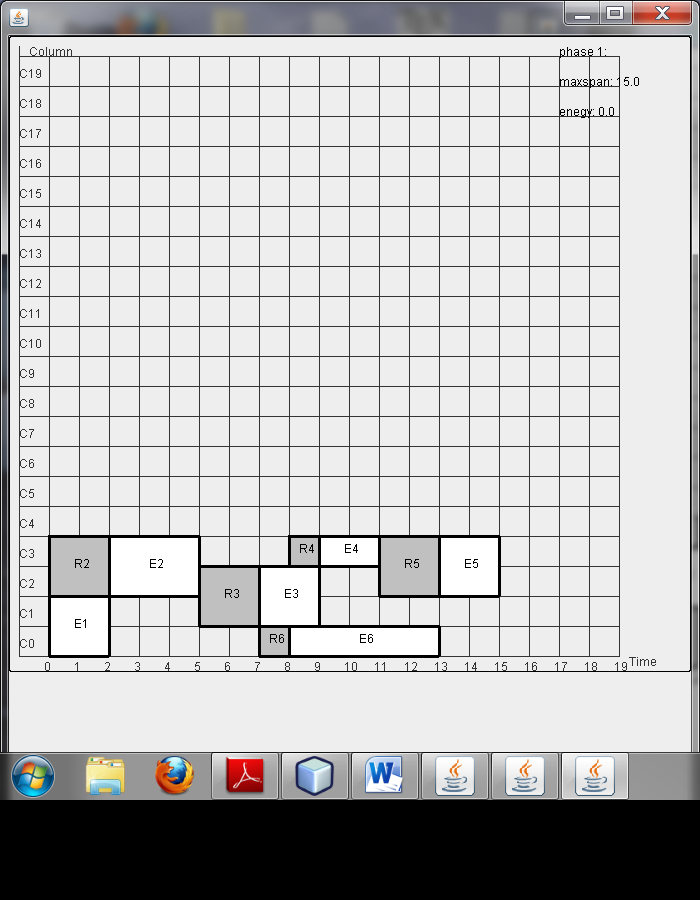
F=4\*p-0\*lk+10\*w-10\*t\_level-2\*est-1\*comp\_t



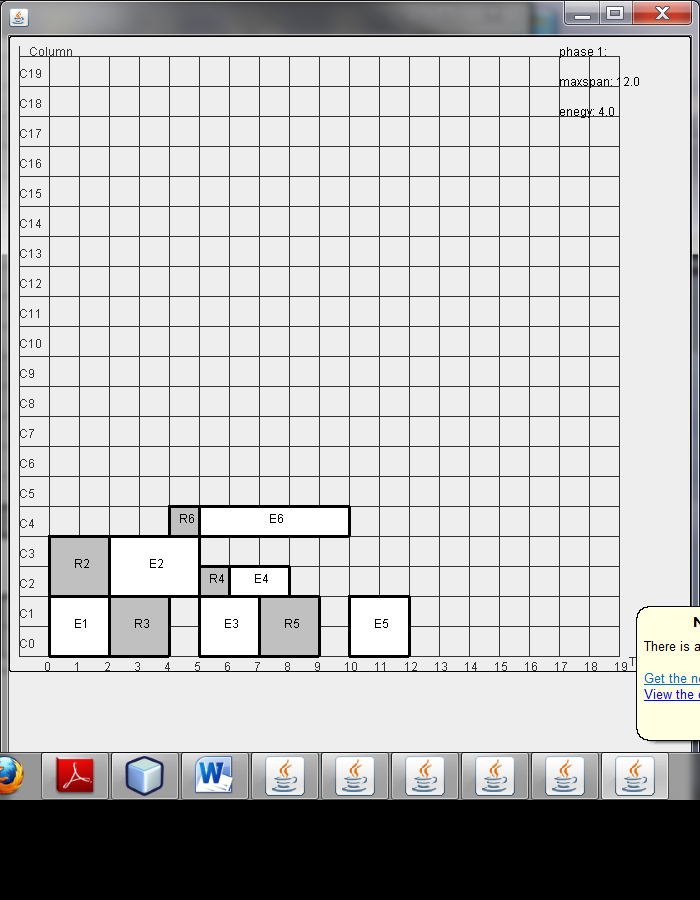
Example 1- without lk placement



Example 1- 10\*lk + (10-450)\*est



Example 1- 10\*lk + (1-5)\*est



Example 1- 0\*lk + (10-450)\*est